



# Planing and Thicknessing Machine

- Simultaneously planing and thicknessing **WITHOUT OPENING** the planing table
- Digital drive for thicknessing table height adjustment with 10 programmable positions
- Strong Carriage: 4 pieces of ballscrew (Opt.)
- **CLIENT-ORIENTED** control panel (PLANTER 610)

## PLANTER 450



## PLANTER 610



- 7.5HP cutterblock motor (450)
- 10HP cutterblock motor (610)
- Dust Extraction Outlet  
Diameter 150mm
- Cutterblock speed 5000 rpm
- Flat Cutter Head 120-4 knife
- Torsa Cutterhead (Opt.)

### PLANING

	PLANTER 450	PLANTER 610
Working Width	460 mm	630 mm
Total Table Length	2500 mm	
In-feed Table Length	1375 mm	
Out-feed Table Length	1125 mm	
Tilting Fence Angle	0-45 degree	
Auxiliary Fence		
One-Side Folding Spindle Safety Guard (Standard)		
Two-Side Folding Spindle Safety Guard (OPT)		

### THICKNESSING

	PLANTER 450	PLANTER 610
Working Width	460 mm	630 mm
Table Size	460 x 1600 mm	630 x 1600 mm
Variable Feed Drive	5-15 m / min	8-18 m / min
Max. Cutter Depth	8 mm	8 mm
Min/Max Operating Height	5-250 mm	5-250 mm
Electrical Table Height		
Thicknessing Table with 2 roller (0-0.5mm)		
Rubber Out feed Roller		



# Planing and Thicknessing Machine **PLANTER 450/610**

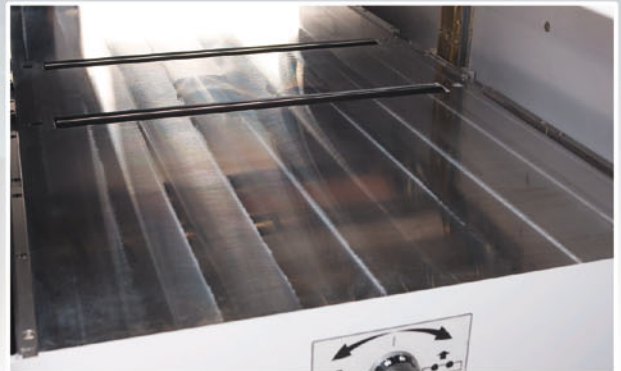


## **Main Fence**

The Planner fence may be tilted to any degree between 90° and 45°. They are positive stops at 90° and 45°. It's easy and convenience adjustment without any tools.



**Two-Side folding spindle safety guard (OPT)**



## **Rollers on the thicknessing table**

Thicknessing table can be equipped with two adjustable rollers and with a motorized floating out-feed roller to guarantee a safe feed even under the worst working conditions.



## **Stable Machine structure (Opt.)**

PLANTER 450/610 Equipped with 4 pieces of Table Elevation Screw providing best carriage for big and heavy workpiece, also the Digital control for the thicknessing table height. The in-feed and rubber out-feed rollers are the perfect solution when working with sensitive material, jobs requiring minimal stock removal, very thin together with different thickness in the workpiece.



## **Auxiliary Fence for Narrow Pieces**

Removable extra fence for processing narrow and short pieces



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