



Three Unit Boring Machine



SPECIFICATIONS

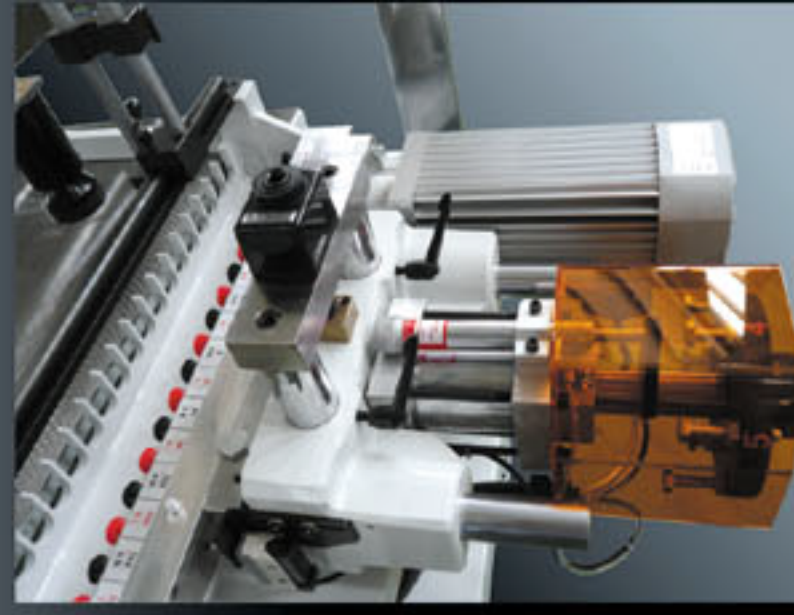
MODEL	B-63
Max. distance between centers	32 mm
Number of vertical boring unit	2
Number of horizontal boring unit	1
Number of spindle per boring head	21+21+21
Max. drilling depth	70 mm
Total motor power	2 HP x 3
Spindle speed	2800 rpm
Max. vertical unit liner state	1070 mm
Spindle speed 50HZ	2800 rpm
N.W. / G.W.	620 kgs / 730 kgs
Machine size	2000 x 1260 x 1300 mm
Packing size	2235 x 1320 x 1575 mm (88"x 52" x 62")

■ Specifications subject to change without prior notice.

FEATURES

- ▲ Combines single horizontal and two vertical boring units in a machine for high efficiency drilling operations.
- ▲ The vertical boring unit can be set at 90° for cross drilling operations.
- ▲ Boring unit can be operated simultaneously or individually.
- ▲ Entire boring cycle can be fast and conveniently accomplished by pressing on the foot switch.
- ▲ Standard furnished with 21-Spindle on horizontal boring head, and each 21-Spindle on the two or three vertical boring heads.
- ▲ Mechanical digital readouts are provided for each boring unit, providing accurate adjustment.
- ▲ The speed stabilizer is available providing smooth feeding against the workpiece.
- ▲ The air operated stoppers provides conveniently repetitive drilling operations.
- ▲ Quickly chucks provide convenient fitting and dismantling for boring bits. Standard attached with 1/3 pcs.

JO-WAY MACHINERY CO., LTD.



Single Unit Boring Machine



B-21

FEATURES

- ▲ The machine is constructed of single line horizontal boring unit.
- ▲ The boring unit can be changed from horizontal to vertical drilling by pneumatic setting.
- ▲ The boring unit can be tilted manually for angular drilling.
- ▲ Entire boring cycle can be fast and conveniently accomplished by pressing on the foot switch.
- ▲ Drill feed speed can be conveniently adjusted on control panel.
- ▲ Standard furnished with 27-spindle boring head (B-27) , or 35-spindle boring head (B-35) .
- ▲ Two fences provides convenient positioning of the workpiece.
- ▲ Mechanical digital readouts are provided for such boring unit, providing accurate adjustment.
- ▲ The speed stabilizer is available providing smooth feeding against the workpiece.
- ▲ The depth of drilling is controlled by six boring depths selector.
- ▲ Fences: Two fences are provided or drilling small and big panels. *Two fences are provided for drilling small 4
- ▲ adjustable stoppers for repetitive drilling operations.
- ▲ Quickly chucks provide confide convenient fitting and dismantling for boring bits. Standard attached with 1/3 pcs

SPECIFICATIONS

MODEL	B-21	B-27	B-35
Max. distance between center		32 mm	
Number of spindle per boring head	21	27	35
Max. drilling depth (mm)		70	
Table size (mm)	872 x 490	1070 x 490	1325 x 490
Boring head adjustment		0° ~90°	
Spindle speed		2800 rpm	
Motor		2.5 HP	
N.W. / G.W. (kgs)	350 / 430	400 / 480	550 / 680
Packing size	1143x889x1372 (45"x35"x54")	1270x889x1372 (50"x35"x54")	1550x889x1372 (61"x35"x54")

■ Specifications subject to change without prior notice.



JO-WAY MACHINERY CO., LTD.

No. 159, Ta Ming Rd., Shen Kang Hsiang, Taichung County, Taiwan, 429, R.O.C.
 TEL : 886-4-2526-6859
 FAX: 886-4-2525-2890
 E-mail: jowaylao@ms58.hinet.net